

Date: Tuesday, 7/29/2008 7:59:14 AM  
 User: David Duval

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: WEARPLATE (AFT)		
Job Number	: 05036			Part Number	: D38053		
Estimate Number	: 13466			Drawing Number	: D3805 PROTO		
P.O. Number	:			Project Number	: N/A		
This Issue	: 7/29/2008	S.O. No.	:	Drawing Revision	: PROTO		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: R & D SM/MED FAB	Due Date	: 8/5/2008		
Previous Run	: 05033			Qty:	2		
Written By	: <u>AD</u> 08/07/29			Um:	Each		
Checked & Approved By	:						
Comment	: Est Rev:A 08-07-15 new issue DD verified by:EC Est Rev:B 08-07-29 new flat pattern DD verified by:EC						

Additional Product

PROTOTYPE

Job Number:				FOR ENGINEERING USE ONLY				
Seq. #:	Machine Or Operation:	Description :						
1.0	M304S18GA	304/316 .050 Sheet 						
Comment: Qty.: 1.6664 sf(s)/Unit Total : 3.3327 sf(s) 304/316 .050 Sheet batch: <u>M108156</u>		S40 08/07/29 						
2.0	WATER JET	FLOW WATER JET 						
Comment: FLOW WATER JET 1-Cut as per Dwg D3805-3 Dwg Rev: <u>Prel</u> Prog Rev: <u>Prel</u>		S40 08/07/29 						
2-Deburr if necessary		S40 08/07/29 						
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 						
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		S40 08/07/29 						
4.0	QC8	SECOND CHECK 						
Comment: SECOND CHECK		S40 08.08.08 						
5.0	BRAKE NC	NC BRAKE 						
Comment: NC BRAKE Form as per Dwg D3805 using Jigs DT8261and DT8326		S40 08.08.08 						

## PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

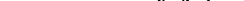
**Product #:** D206-642

Job #: 00255A

Date: 08.07.28

**Product Name:** Wearplate

**Requested By:** CP

**Design Manager Approval:** 

DART AEROSPACE LTD	Work Order:	05036
Description: D38053	Part Number:	D38053
Inspection Dwg: D38053 Rev: Proto		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:	SAO	Audited by:	CP	Prototype Approval:	CP
Date:	08/07/29	Date:	06.06.08	Date:	08.09.06

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

